

### TI-1090: "E 18" on TD3030 Dryer

If, after a short period of operation, the main control circuit board on the TD3030 dryer senses that the dryer's outlet air temperature has not risen above 54°F, code "E 18" is flashed in the display. In frigid conditions it can take longer than the allowed time to reach this target temperature, resulting in more frequent E 18 errors.

Before installing the "E 18 repair kit" discussed below, it is important to insure that the burner in the dryer is operating properly. Check that the flame is steady and blue, and comparable in height to machines that function normally.

If the burner appears to be operating correctly, install E 18 repair kit part number 487 197655. Follow the installation instructions included with the kit, being certain to install the kits on the dryer's OUTLET temperature sensor assemblies. Note that TWO kits are required for each dryer, one for the top pocket and one for the bottom.

These repair kits may be obtained under warranty by contacting Wascomat's Technical Support Department at 516-371-0700. Please have the serial number(s) of the affected machine(s) available when calling.